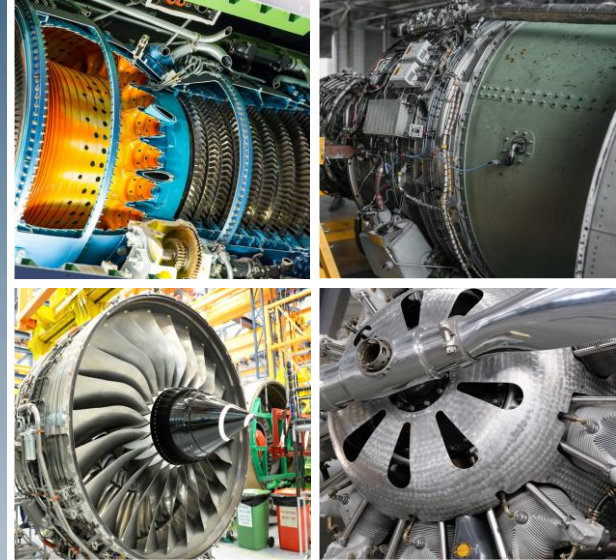


Rotierende Werkzeuge für die Luft- und Raumfahrt

ROTATING TOOLS FOR AEROSPACE

EHWA
SINCE 1975



EHWA rotating tools show superior performance for aluminum and CFRP machining with technology of high wear-resistance and sharp cutting edges.

EHWA DIAMOND / WORLD BEST DIAMOND TOOL



ROTATING TOOLS

EHWA
SINCE 1975

Rotierende Werkzeuge



The aircraft industry has begun to use lightweight materials such as aluminum and CFRP to achieve the purpose of improving fuel efficiency. Such application has been continuously developed and applied. In particular, CFRP, which has superior strength than that of iron, is a difficult-to-cut material.

Conventional tools wear faster and thus, difficult to perform ideal quality. EHWA rotating tools show superior performance for aluminum and CFRP machining with technology of high wear-resistance and sharp cutting edges.

With outstanding cutting force, EHWA helical endmills ensure excellent high-feed machining with a high material removal rate and high process reliability.



In the aerospace industry, components for turbine and jet engines are crafted from nickel alloys as Inconel, which are renowned for Heat resistance, but difficult-to-cut. EHWA has newly developed a helical-type ceramic endmill specially designed for machining HRSA.



ROTATING TOOLS

EHWA
SINCE 1975

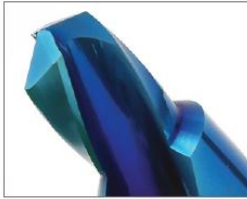
Produktlinien



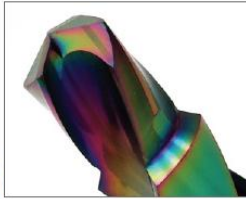
TA



H1



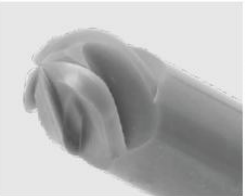
H2



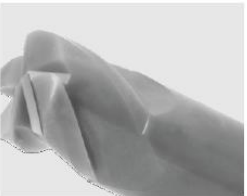
H3



6F



BALL



4F



1Z



2Z



3Z

PRODUCT LINES



TC Endmill



PCD Drill



ROTATING TOOLS

EHWA
SINCE 1975

PCD-Wendel-Schaftfräser

PCD HELICAL ENDMILLS

With outstanding cutting force, EHWA helical endmills ensure excellent high-feed machining with a high material removal rate and high process reliability.

- . Burr free by high rake angle
- . High speed, high efficiency
- . Excellent surface roughness



**Shank:
Tungsten
Carbide**



ROTATING TOOLS

EHWA
SINCE 1975

Keramik-Schaftfräser

NEW PRODUCT

CERAMIC ENDMILLS

- Large helix angle
- Minimizes cutting load
- Outstanding cutting force

EC2008 Features]

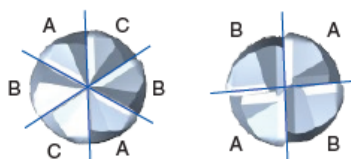
SiALONs are ceramics based on the elements silicon (Si), aluminium (Al), oxygen (O) and nitrogen (N).--Ideal for machining under high-temperature and high-pressure conditions, such as those encountered in turbine and automotive engine parts., thanks to its exceptional heat resistance and low thermal conductivity.

EC2008

EHWA Ceramic Grade

Grade	SiALON
Color	Dark Olive Green
Workpiece	HRSA (Heat-Resistant Super Alloy)

Asymmetric design



Ceramic SiALON grade
- Advantageous for machining HRSA

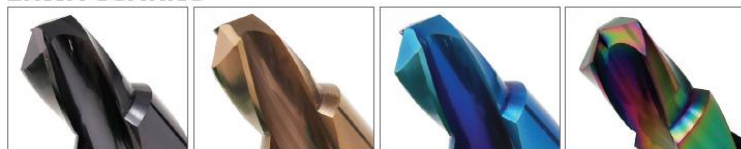


ROTATING TOOLS

EHWA
SINCE 1975

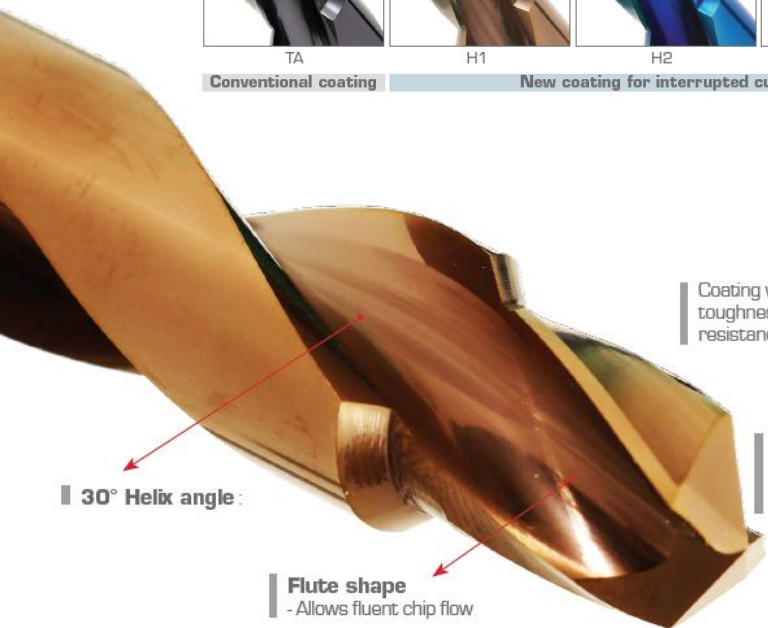
Vollhartmetallbohrer

EHWA COATING



TA H1 H2 H3
Conventional coating New coating for interrupted cutting

SOLID CARBIDE DRILLS



Coating with excellent toughness/wear resistance

ET220 :
Ultra-fine material with high hardness.



ET220

Ultra-fine material with high hardness and high fracture toughness.
Helix drills with 2-3 coolant holes for steel.

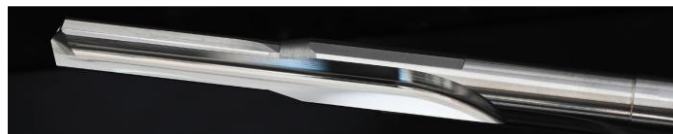


ROTATING TOOLS

EHWA
SINCE 1975

Hartmetallbohrer für Aluminiumlegierungen

CARBIDE DRILLS **FOR AL ALLOYS**



ET110

Fine carbide material with polished surface.



Helix Type / Burnishing Type

Mirror Finish Lower than Rz 0.4 :

- Prevent built up edge
- Maximize fluent chip flow

ET110 :

Suitable carbide for super polishing drills



ROTATING TOOLS

EHWA
SINCE 1975

Vollhartmetall-Schaftfräser

SOLID CARBIDE ENDMILL



Ball endmill

For curved processing / Roughing /
Finishing



Square endmill

For side and planar machining / Roughing /
Finishing



Taper Ball endmill

For curved processing /
Finishing

